












# The results of the Money back through the window project since 2002

Measures	Since	Environmental improvement	 Total investment  Total annual operation cost  Total annual saving  Average payback period
262 measures, with environmental and financial benefits from  56 organizations  employing 108 people  giving 29,1% of industrial manufacturing	Earliest: 1991 Latest: 2007	The 56 organization saves at least so much resources annually: <b>MATERIALS:</b> 1 510 litre cleaning agents 503 000 litre fuels 5 tons of ammonia 788 tons of solvents 539 tons of alkali	<b>95 "washed fruits on the table"</b> - these needed no investment at all  0 €, only reorganization  213 200 € (2900 € average)  12.8 million € (134 000 € average)  immediate
		<b>ENERGY:</b> 668,4 GWh energy 56 million m <sup>3</sup> gas <b>VIZ:</b> 19,7 million m <sup>3</sup> water	<b>106 "low hanging fruits"</b> - with a payback period of less than 3 years  20.6 million € (200 000 € average)  2 million € (15 600 € average)  20.3 million € (180 800 € average)  1 year 2 months
		In addition, less waste and pollution is generated every year, by: <b>WASTE:</b> 410 000 tons of non-hazardous waste 51 000 tons of hazardous waste <b>AIR POLLUTION:</b> 11 500 tons of hydrocarbons 5 000 tons of nitrogen oxide 229 tons of carbon monoxide 475 000 tons of carbon dioxide 18 000 tons of sulphur dioxide 456 tons of dust	<b>61 "high hanging fruits"</b> - often million euro investments, with over 3 years payback period  177.6 million € (3.1 million € average)  2.3 million € (25 600 € average)  24.4 million € (412 000 € average)  8 years 1 month
<b>Total 58.8 million € saving!</b>			

## Number of companies by employees

employees    number of companies

1-50	7
51-250	10
251-1000	24
1001-5000	10
5001-	5

## Measures by type

Material use	46
Energy	68
Waste	81
Hazardous waste	47
Air	34
Water	44
Fuel	19
Soil	1
Office	29